

PARTS LIST ITEM QTY PART NO. PART DESCRIPTION LENGTH UI						
ITEM	QTY	QTY PART NO. PART DESCRIPTION			UNIT WT.	NET WT.
1	1 6 X-LWRM RING MOUNT WELDMENT				68.81	412.85
2	6	X-RMBP	RING MOUNT BENT PLATE CONNECTION	15 1/2 in	17.02	102.13
3	6	X-VFAPL4	VFA-HD PIVOT PLATE	12 in	15.88	95.30
4	6	X-VFAW	SUPPORT ARM		71.41	428.44
5	24	SCX2	CROSSOVER PLATE	7 in	4.80	115.11
6	3	P284	2-3/8" X 84" SCH 40 GALVANIZED PIPE	84 in	26.91	80.74
7	12	P2120	2-3/8" x 120" (2" SCH. 40) GALAVANIZED PIPE	120 in	38.81	465.74
8	6	P30150	2-7/8" X 150" (2-1/2" SCH. 40) GALVANIZED PIPE	150 in	76.94	461.62
9	6	X-127594	FLAT DISK CLAMP PLATE 4" CENTERS (GALV.)		2.51	15.04
10	12	X-100064	CLAMP (4" V-CLAMP) GALVANIZED		0.92	11.06
11	12	A34212	3/4" x 2-1/2" UNC HEX BOLT (A325)	2 1/2 in	0.48	5.75
12	18	G34FW	3/4" HDG USS FLATWASHER		0.06	1.06
13	12	G34LW	3/4" HDG LOCKWASHER		0.04	0.51
14	12	G34NUT	3/4" HDG HEAVY 2H HEX NUT		0.21	2.55
15	18	G58R-48	5/8" x 48" THREADED ROD (HDG.)		4.18	75.27
16	12 X-UB5300 5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)			1.15	13.79	
17	24	A582112	5/8" x 2-1/2" HDG A325 HEX BOLT	2 1/2 in	0.33	8.02
18	24	A582114	5/8" x 2-1/4" HDG A325 HEX BOLT	2 1/4 in	0.31	7.50
19	108	G58LW	5/8" HDG LOCKWASHER		0.03	2.82
20	108	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	14.03
21	96	X-UB1300	1/2" X 3" X 5" X 2" GALV U-BOLT		0.74	70.91
22	12	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	5 1/2 in	0.41	4.91
23	12	G1204	1/2" x 4" HDG HEX BOLT GR5 FULL THREAD	4 in	0.27	3.24
24	216	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	7.36
25	216	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	3.00
26	216	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	15.47
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TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$ 0.030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$ 0.030") - NO CONING OF HOLES

BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

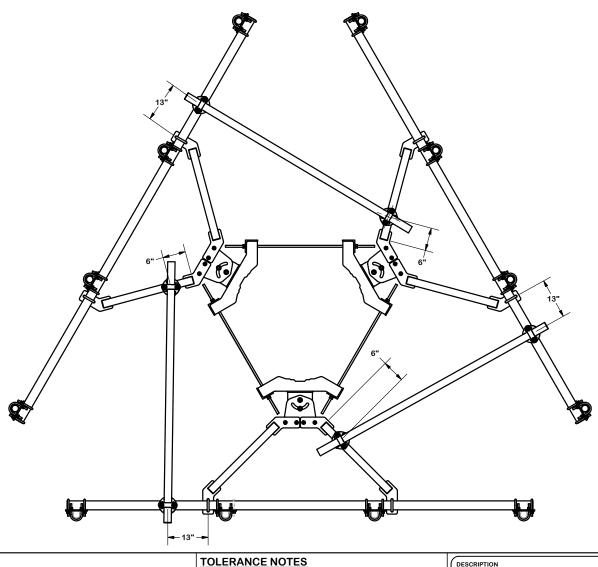
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INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
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THREE SECTORS HEAVY 10L FRAME AND MONOPOLE ATTACHMENT HARDWARE WITH FOUR MOUNTING PIPES



Engineering Support Team: 1-888-753-7446

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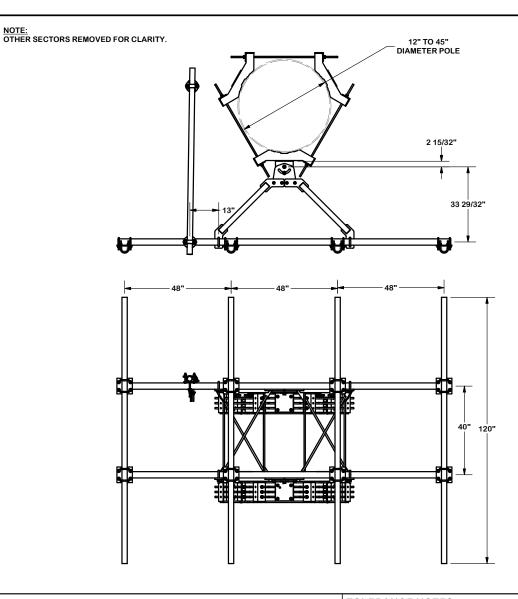
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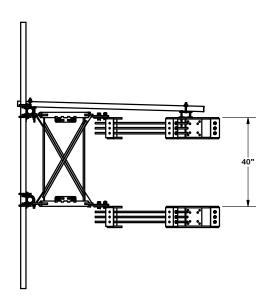
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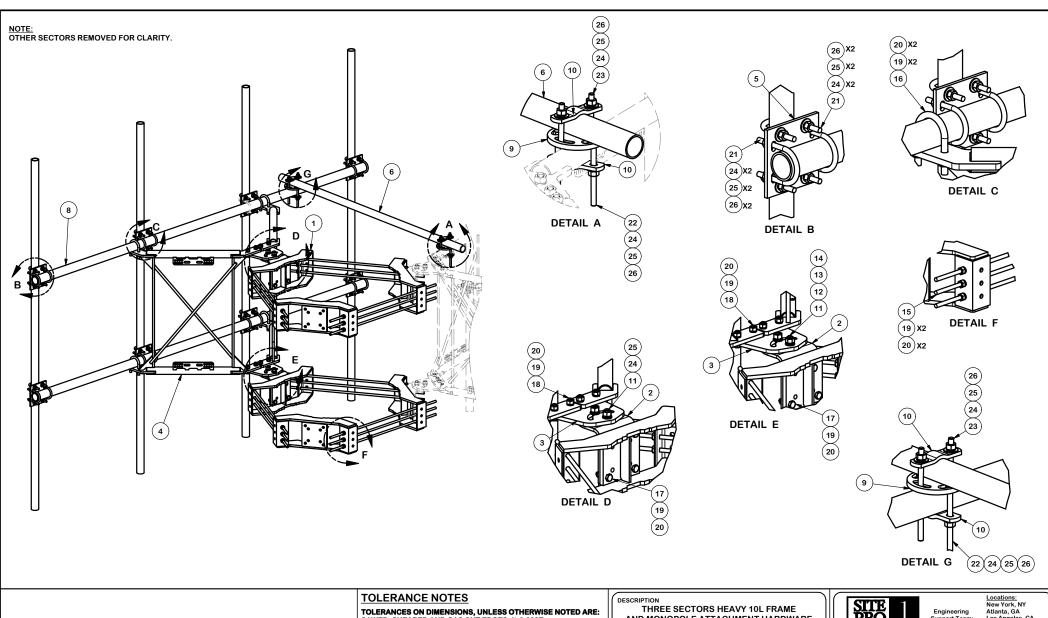
THREE SECTORS HEAVY 10L FRAME

AND MONOPOLE ATTACHMENT HARDWARE WITH FOUR MOUNTING PIPES



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